

HANDBOOK

VALVES FOR REFRIGERATING SYSTEMS





APPLICATIONS

The receiver valves, shown in this chapter, are classified “Pressure accessories” in the sense of the Pressure Equipment Directive 97/23/EC, Article 1, Section 2.1.4 and are subject of Article 3, Section 1.3 of the same Directive. They are designed for installation on commercial refrigerating systems and on civil and industrial conditioning plants, which use the following refrigerant fluids: R22 , R134a, R404A, R407C, R410A; R507 proper to the Group II (as defined in Article 9, Section 2.2 of Directive 97/23/EC and referred to in Directive 67/548/EEC). For specific applications with refrigerant fluids not listed above, always proper to the Group II, please contact Castel Technical Department.

CONSTRUCTION

These valves are available in the following two types:

- Two-ways valves, 90° angle connections, types 6110 and 6120
- Three-ways valves; two main connections (90° angle) plus a third one for charging, type 6132. The access connection may be shut off by the back-seating of the spindle
- Two-ways valves, 120° angle connections, type 6140

The main parts of the receiver valves are made with the following materials:

- Hot forged brass EN 12420 – CW 617N for body
- Steel, with proper surface protection, for the spindle
- Chloroprene rubber (CR) and aramidic fibers for gland seal
- Glass reinforced PBT for cap that covers the spindle

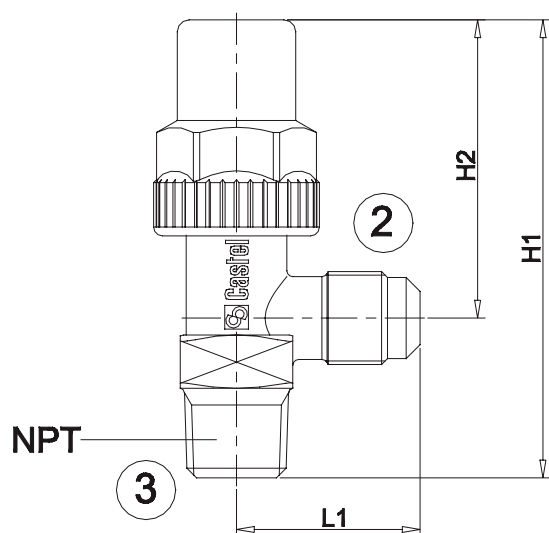
TABLE 1: General Characteristics

Catalogue Number	Connections			Kv Factor [m³/h]	TS [°C]		PS [bar]	Risk Category
	SAE Flare		NPT		min.	max.		
	(1)	(2)	(3)					
6110/21	—	1/4"	1/8"	0,44	-60	+130	45	Art. 3.3
6110/22		1/4"	1/4"					
6110/X15	1/4" F	1/4"	—					
6110/X11	—	—	1/4" M/F					
6110/23		1/4"	3/8"	0,45				
6110/32		3/8"	1/4"	1,35				
6110/33		3/8"	3/8"					
6110/X13		3/8" F	3/8"					
6110/43	—	1/2"	3/8"	2,40				
6110/44		1/2"	1/2"	3,40				
6110/54		5/8"	1/2"					
6110/66		3/4"	3/4"	6,00				
6120/22		1/4"	1/4"	0,44				
6120/23		1/4"	3/8"	0,45				
6120/32		3/8"	1/4"	1,35				
6120/33		3/8"	3/8"	1,35				
6120/43		1/2"	3/8"	2,40				
6120/44		1/2"	1/2"	3,40				
6120/54		5/8"	1/2"					
6120/66		3/4"	3/4"	6,00				
6132/22	1/4"	1/4"	1/4"	0,45		+110		
6132/33		3/8"	3/8"	1,20				
6132/44		1/2"	1/2"	2,20				
6132/54		5/8"	1/2"	3,85				
6140/22	—	1/4"	1/4"	0,36		+130		
6140/23		1/4"	3/8"					

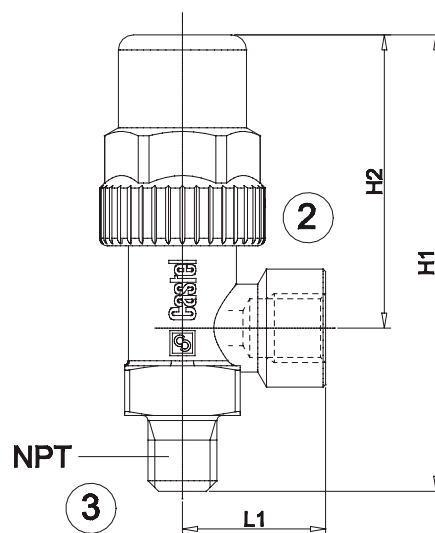
TABLE 2: Dimensions and Weights

Catalogue Number	Dimensions [mm]				Weight [g]
	H ₁	H ₂	L ₁	L ₂	
6110/21	70,5	48	27,5	—	100
6110/22	72				110
6110/X15	83				130
6110/X11	88	56	28,5		230
6110/23	77	50	29		135
6110/32			31		130
6110/33					140
6110/X13			87		175
6110/43	88	56	34,5		220
6110/44	92				235
6110/54					245
6110/66	128				88
6120/22	28	—	72	48	110
6120/23	30		77	50	130
6120/32			80		135
6120/33			80		140
6120/43			33	93	56
6120/44	94			305	
6120/54				245	
6120/66	40			129,5	88
6132/22	56	29	94	64	240
6132/33			97		250
6132/44	66	36	112	75	350
6132/54			115		365
6140/22	57	—	69	46	115
6140/23					125

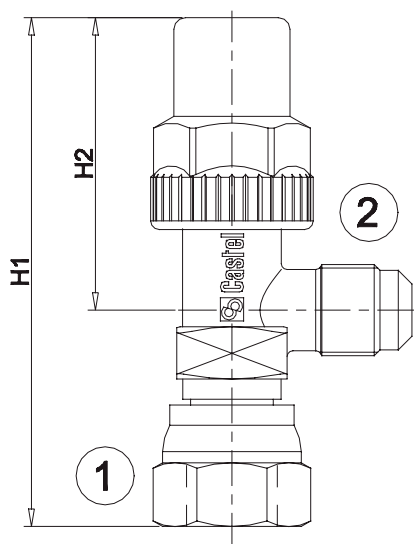
6110



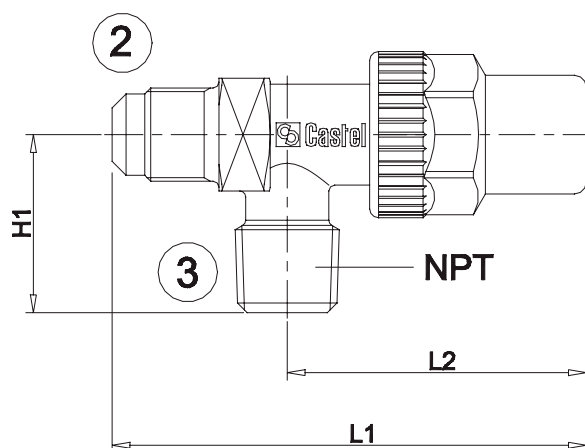
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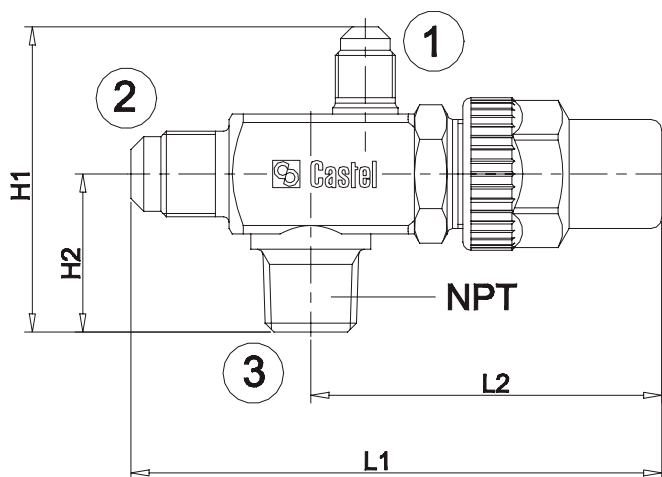
6110/X13
6110/X15



6120



6132



6140

